

Work Order ID 53831



Page 1

November 19, 2009 8:50:13 AM

Item ID: D2232-3

Accept



Setup Start



Revision ID: C

Stop



Item Name: Basket Hinge

Start Date: 19/11/2009 Start Qty: 6.00



Cust Item ID:

Required Date: 25/11/2009 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: *PL*

Date: 09/11/19 Tooling: _____ Date: _____

Run Start



QC: _____

Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	
D2232	Rev C	

100 Waterjet FLOW WATER JET 0.00

Waterjet Memo 0.00 *RB Q-11-23*

FLOW CNC Waterjet 1-Cut as per Dwg D2232 Dwg Rev: C Prog Rev: C 2-
Deburr if necessary

(11)

110 QC2- Inspect parts off machine FAI/FAIB 0.00

QC Memo 0.00 *RB Q-11-23*

Quality Control

120 QC8- Inspect parts - second check 0.00

Memo 0.00 *S09/11/23*

QC Memo 0.00 *(11) f*

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 53831

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Cust Item ID:

Required Date: 25/11/2009 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Small Fab

Small Fab

Memo
Deburr0.00
0.00

140



Packaging

Identify as per dwg & Stock Location:

Memo

0.00
0.00SAO
09-11-23

150



Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09/11/26

MF

09-11-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 1

November 19, 2009 8:50:20 AM

Work Order ID: 53831



Parent Item: D2232-3RevC



Parent Item Name: Basket Hinge

Start Date: 19/11/2009

Required Date: 25/11/2009

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA		Purchased	No			100	sf	127.2400	0.4383		K89-11-23	

304/316 0.125 Sheet



Warehouse

Location

Main Warehouse

MAT

Loc Qty

Loc Code

112663

127.24

127.24

112663

(11)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	63831
Description: Basket Hinge	Part Number:	D2232-3
Inspection Dwg: D2232 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>BR</u>	Audited by:	<u>S</u>	Prototype Approval:	N/A
Date:	9-11-23	Date:	09/11/23	Date:	N/A

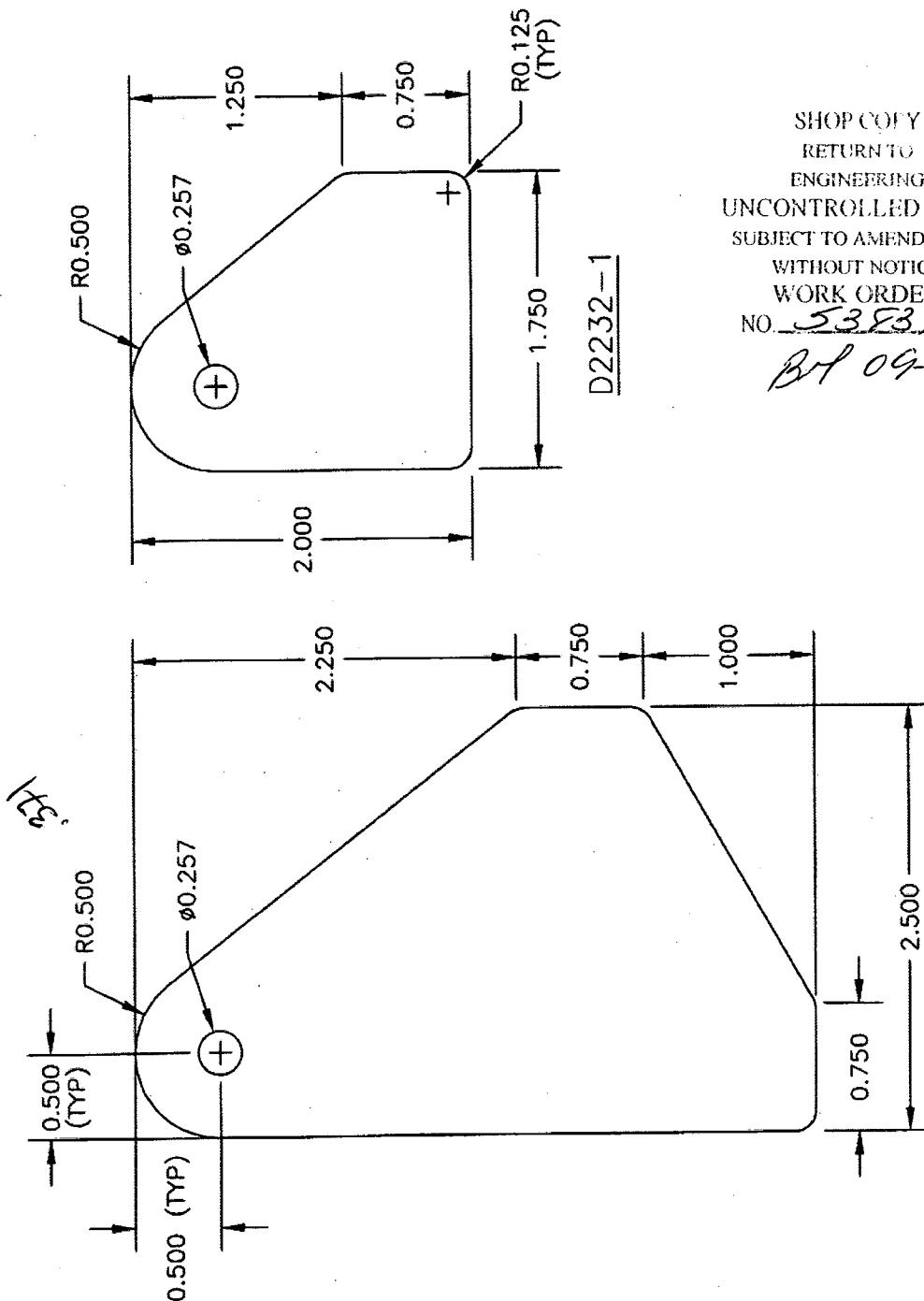
Rev	Date	Change	Revised by	Approved
A	06.11.08	New Issue	KJ/JLM <i>AA</i>	<i>EZ</i>

DART

DESIGN	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>MW</i>	APPROVED <i>CH</i>	DRAWING NO. D2232
DATE 98.04.28		REV. C SHEET 1 OF 2
		TITLE SCALE BASKET HINGE 1:1
A	94.05.12	NEW ISSUE
B	96.01.02	ADDED -5 AND -7
C	98.04.28	0.125 THICK WAS 0.063

RELEASED

18.05.05 KE



MATERIAL: AISI 304/316 SS 0.125 THICK

DARTCOPY ISSUED
Q4

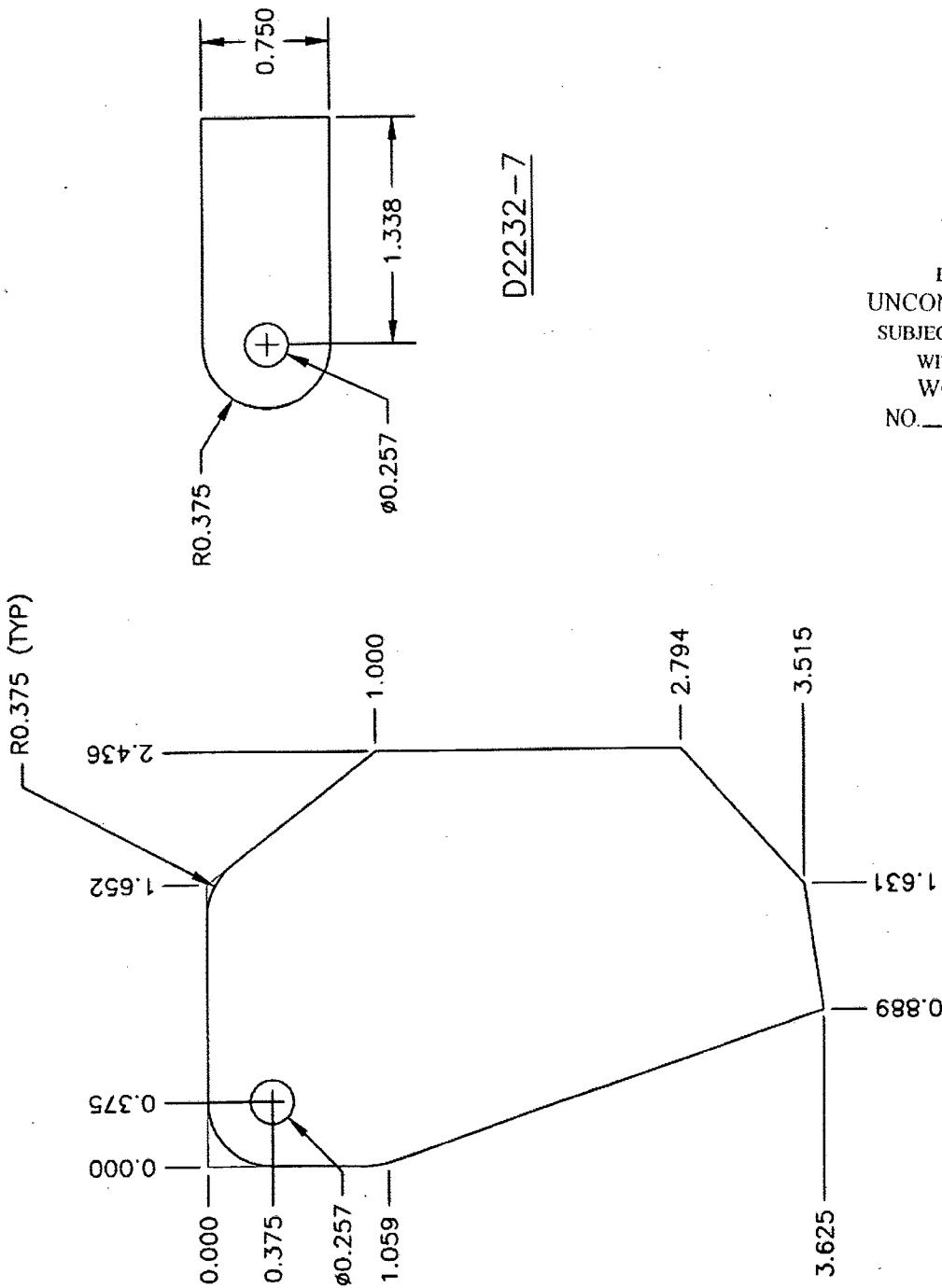
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2232
DATE 98.04.28		TITLE BASKET HINGE

REV. C

SHEET 2 OF 2

SCALE

1:1

RELEASED
98.05.05 KE

SHOP DRAWING
RETURN TO
ENGINEER
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORKING
NO. 53831

MATERIAL: AISI 304/316 SS 0.125 THICK